

PT 2200-83 SPACER BLOCK INSTRUCTIONS

APPLICATION: All taper cutter plates used to cut the counterbore ledge.

Used with counterbore ledge tools:

PT 2250-A	Universal
PT 2205	NH Only
PT 2210	L-10 & C (Part of PT 2210)

FUNCTION: Eliminates the need to rest depth of cut when machining two or more counterbores.

1. Follow counterbore tool installation procedure as outlined with tool and/or taper cutter plate.
2. After adjusting the cutter to counterbore diameter, back off both lock collars and lower the cutter plate into the bore until cutter bit contacts ledge. Continue to back off collars until PT 2200-83 Spacer Block can be installed between main housing and lower lock collar. See Illustration.
3. Follow procedure for setting depth of cut thru counterbore tool removal.
4. Remove PT 2200-83 Spacer Block and install tool into next bore to be cut. Repeat cutting instructions.

